

# KYOCERA® FS-2020

## EASY TO REMANUFACTURE CARTRIDGE INSTRUCTIONS



KYOCERA FS-2020 TONER CARTRIDGE

# REMANUFACTURING THE KYOCERA FS-2020 TONER CARTRIDGE

By Mike Josiah and the Technical Staff at UniNet



The Kyocera FS-2020 cartridges are rated for 12,000 pages.

The OEM part number is TK-342.

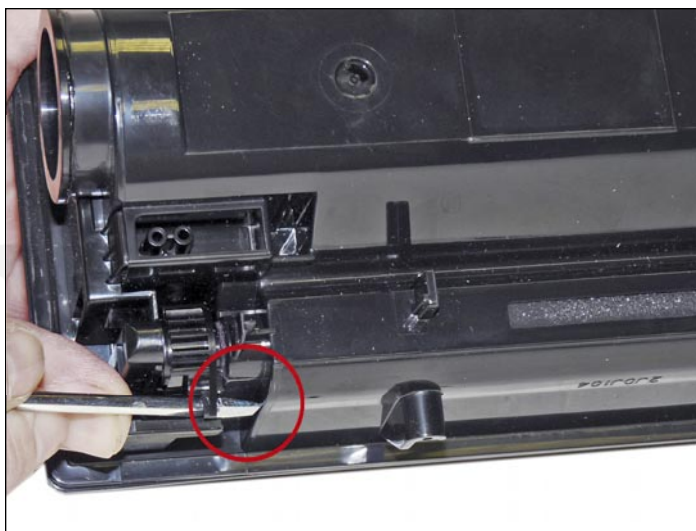
There is a chip used on this cartridge that must be replaced each cycle.



1. Drill a 1/2" to 3/4" hole into the fill plug.

The OEM plugs are welded in so the hole is necessary.

Clean out all the remaining toner.



2. Make sure the toner port is closed. If open, close the port by turning a tab on the gear with a screwdriver.



3. Fill the cartridge with toner for use in the TK-342 series of cartridges. Use a Samsung CLP-300 seal to cover the hole you drilled.

4. If shipping the cartridge, place a small strip of tape across the toner port.



5. Peel off the old chip label (it is an RF type chip).

Install the new chip label.